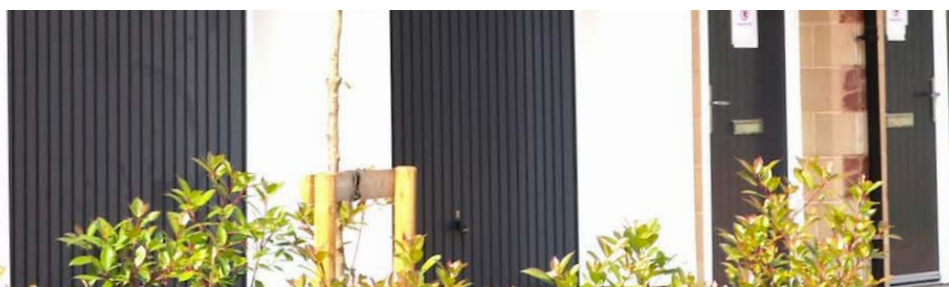




## Ideal 70 Sculptured Window and Door System



**aluplast®**



Aluplast Ideal 70 sculptured profiles create a perfect blend of style and functionality combined with superb thermal performance and excellent weather performance to suit every home.

All products are tested to PAS24 for peace of mind security and Part M compliant where required. Our ecotech® profiles ensure our commitment to the environment.

For a more traditional look our Flush Sash System replicates the look of wood without the maintenance, especially when combined with our Woodec finishes, for use in period or contemporary homes.

PAS 24 Approved



BFRC Rating up  
to A++

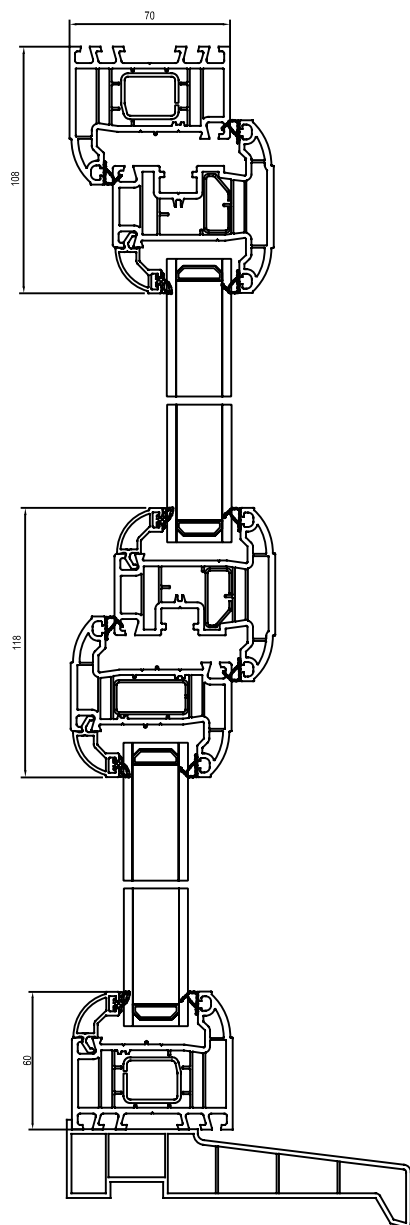


U-Values as low  
as 0.8W/m<sup>2</sup>K

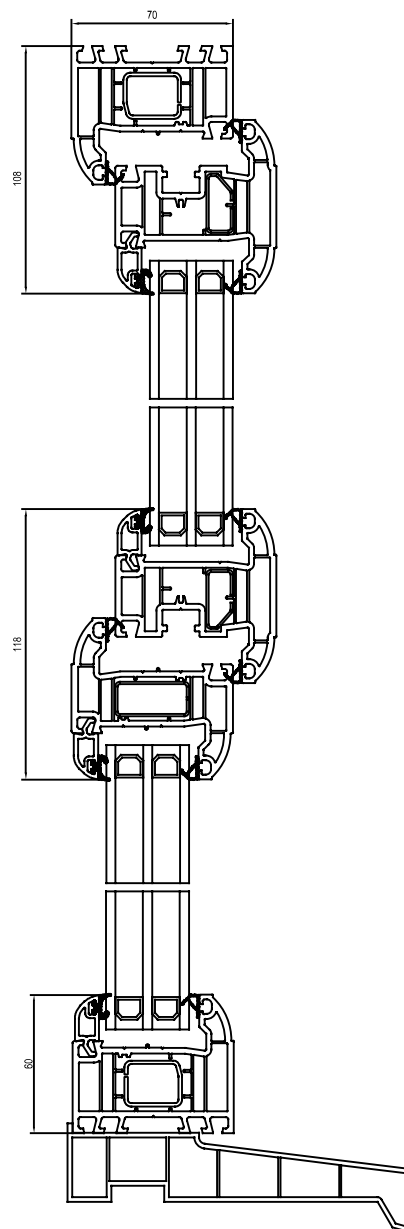


# Ideal 70 Window System Technical Detail

## Double-Glazed



## Triple-Glazed



Technical Specifications

	Max Width	Max Height
Top Hung	1200 mm	1200 mm
Side Hung	700 mm	1350 mm
Fixed	2000 mm	2000 mm



Glazing Options

24mm - 44mm



Best U-Value

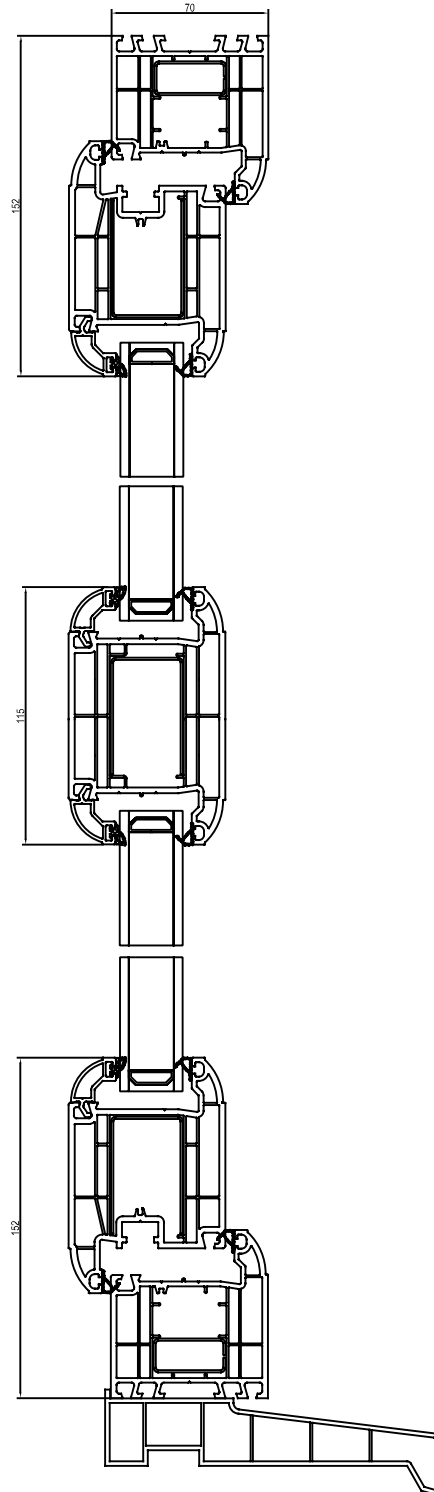
0.8w/M²K



Exposure Category

BS6375 Pt1  
2000Pa

# Ideal 70 Door System Technical Detail



## Technical Specifications

	Max Width	Max Height
Single Door	1100 mm	2200 mm
Double Door	1930 mm	2200 mm



Glazing Options

24mm - 44mm



Best U-Value

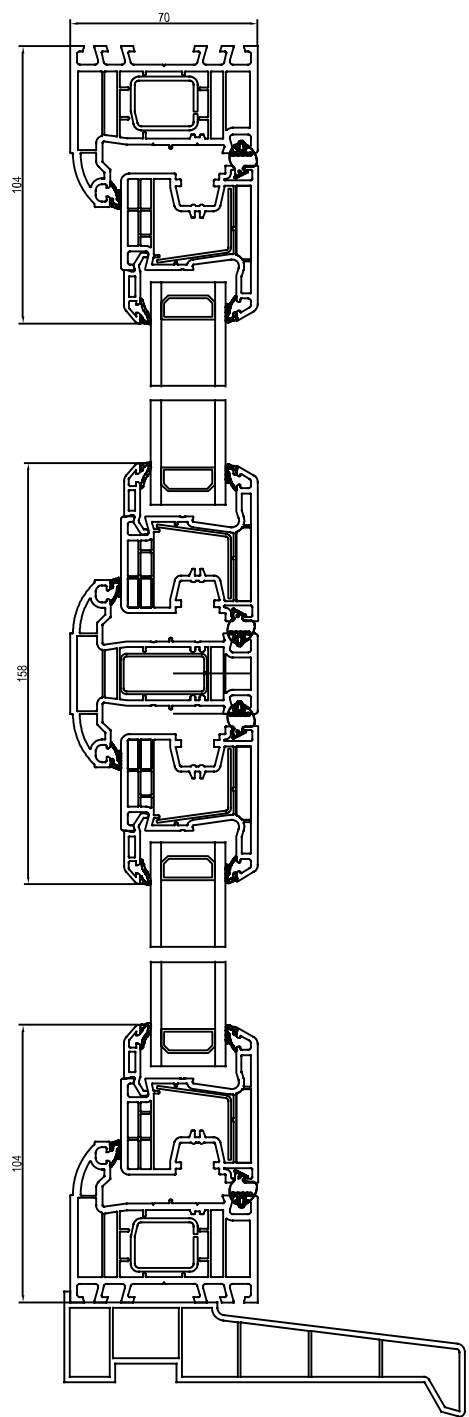
1.1w/M²K



Exposure Category

BS6375 Pt1  
1200Pa

# Ideal 70 Flush Sash System Technical Detail



## Technical Specifications

	Max Width	Max Height
Top Hung	1200 mm	1200 mm
Side Hung	700 mm	1350 mm
Fixed	2000 mm	2000 mm



### Glazing Options

24 mm - 28 mm



### Best U-Value

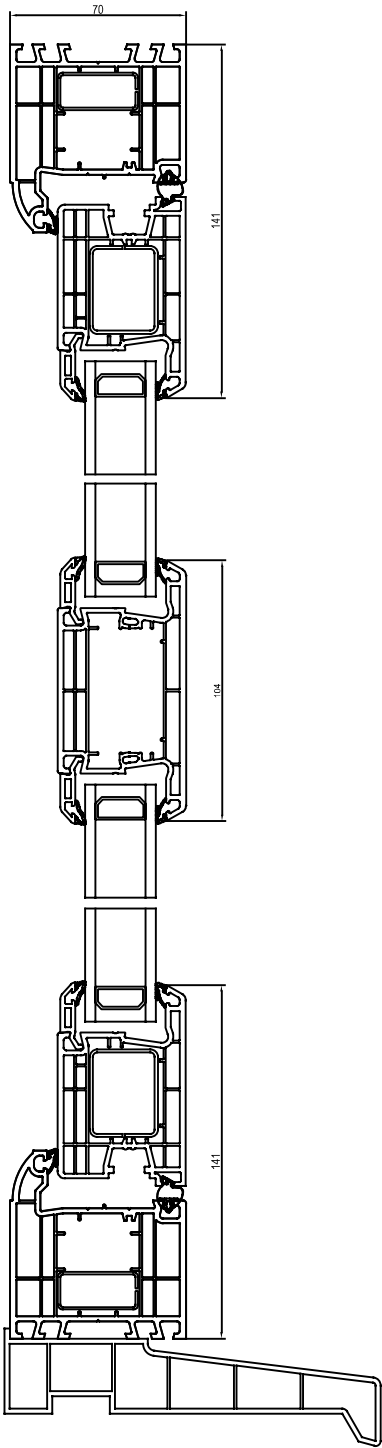
1.19w/M²K  
with 28mm Glazing



### Exposure Category




BS6375 Pt1  
2000Pa

# Ideal 70 Flush Door System Technical Detail

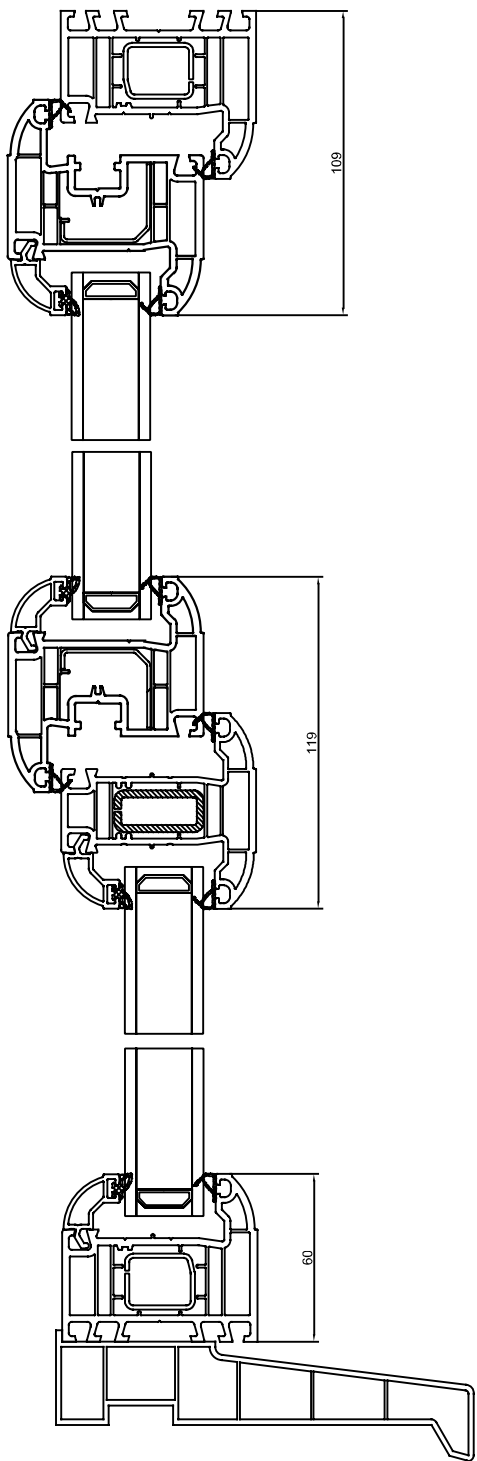


Technical Specifications

	Max Width	Max Height
Single Door	1100 mm	2200 mm
Double Door	1930 mm	2200 mm

		
Glazing Options	Best U-Value	Exposure Category
24mm - 44mm	1.1w/M²K	BS6375 Pt1 1200Pa

# Ideal 70 Tilt Before Turn System Technical Detail



Technical Specifications

	Max Width	Max Height
Tilt Before Turn	1440 mm	1625 mm

Glazing Options	Best U-Value	Exposure Category
24mm - 44mm	0.99w/M²K	BS6375 Pt1 2400Pa



## Sustainability

- New extruders and tools are being utilised for increased efficiency. These lines consume less electric power and produce profiles at greater speeds, which results in much better energy efficiency per metre of profile produced.
- We optimise our logistic processes to reduce fuel consumption.
- Profiles contain currently around 30% recycled materials, and targeted to achieve 50% over the next three years
- Our powerplant is designed to recuperate heat from extrusion and use it for hot water.
- We use renewable energy sources saving up to 25% per annum.
- We have a large photovoltaic installation as a renewable energy source reducing our CO2 emissions by 157 tonnes.

...and so much more



# aluplast®

Unit 1, Tewkesbury Industrial Estate, Green Lane, Tewkesbury, GL20 8HD

[www.aluplast.co.uk](http://www.aluplast.co.uk)